



KKMI DOCUMENTS RIGGING PREPARATION

When preparing for your rigging to be duplicated at the KKMI Rig Shop, please follow these simple guidelines to help increase our efficiency and decrease your labor costs.

- 1) Please mark the threads of all turnbuckles, pelican hooks and other adjustable hardware with electrical tape prior to loosening and removing from the boat. That will make it more accurate and more efficient for us to establish the correct length. If you have the time it is great if you put adjustable hardware back to the tape marks.
- 2) Please disassemble "component systems" In other words if there is a backstay with splits, please separate the splits from the primary backstay. Do not send items like triangle plates, removable strap tangs or toggles if you plan to re-use the parts.
- 3) Please do not reinsert clevis pins etc. into the old terminals and/or turnbuckles.
- 4) When you sort and bundle the rigging, please do it by type rather than by side. In other words, put the port and starboard vertical 1's together rather than all the port side rigging together.
- 5) Please do not tape or wire-tie coils of rigging together. See figure 3 for the correct way to coil rigging.
- 6) When the rigging is not being duplicated exactly, please mark exceptions clearly on each item to be changed. Also send an e-mail and/or a concise note detailing your expectations.
- 7) On Lifelines with gates, please mark on the wire where the bearing surface of the station was prior to loosening the lifeline. (The bearing surface that we care about is the surface facing the gate opening) When removing Lifeline turnbuckles with lock nuts, it is ok to use magic marker on the threads in order to mark the length.
- 8) If it is necessary to destroy a fitting in order to remove it, please send all the parts to aid in re-creating the new part.

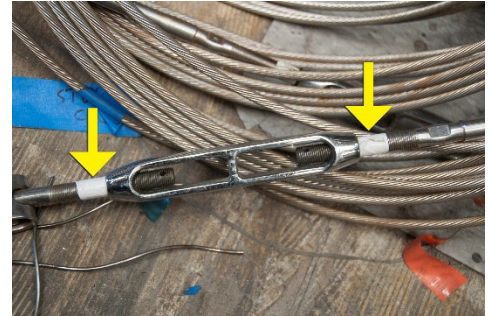


Figure 1



Figure 2



Figure 3

NOTE: Talk to us before bringing in your boat to give you suggestions of ways you can save yourself some time (translation: money). Removing sails, prepping your wiring, removing the running rigging and even the boom are all helpful ways to speed up the rigging process.